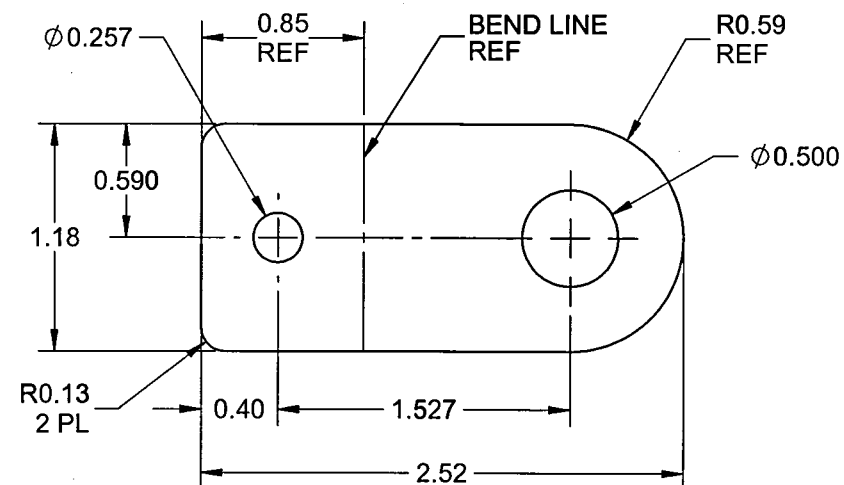
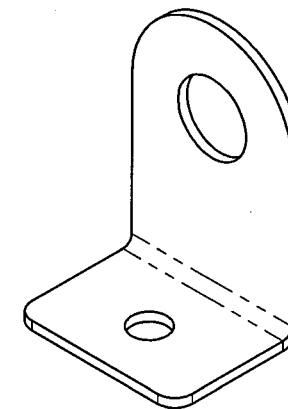


**D3171-1 ANGLE**  
(MAKE FROM D3171-1F)



**D3171-1F**  
FLAT PATTERN

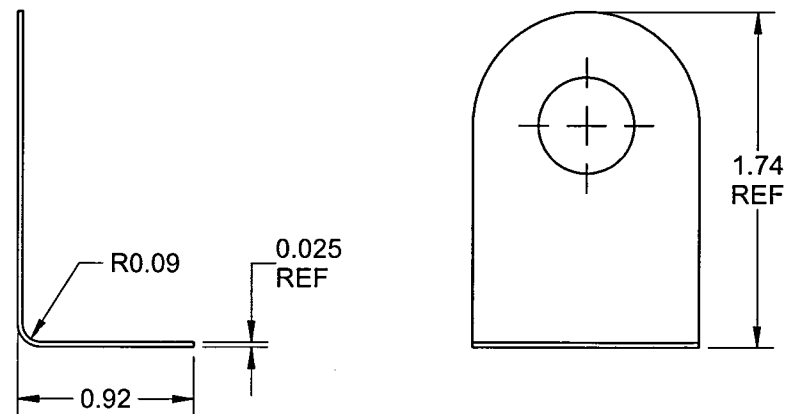
**D3171-1/-1F NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, ANNEALED, 0.063 THICK  
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240  
REF. DART SPEC. M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.05 lbs

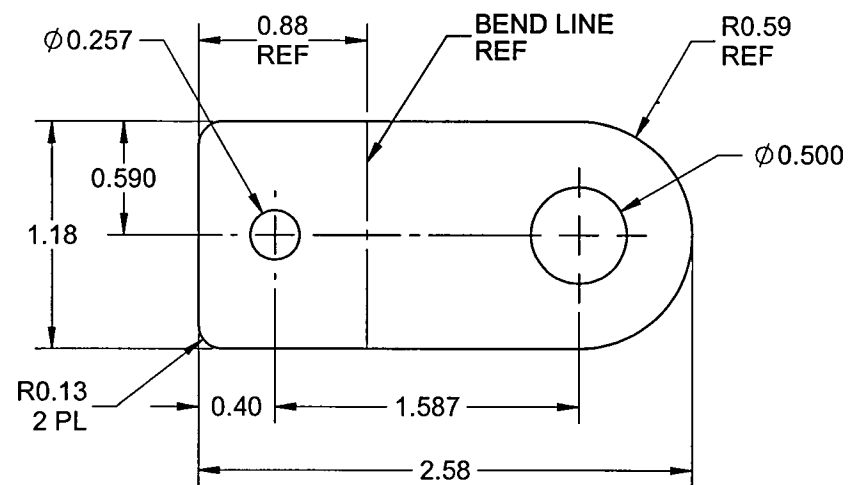
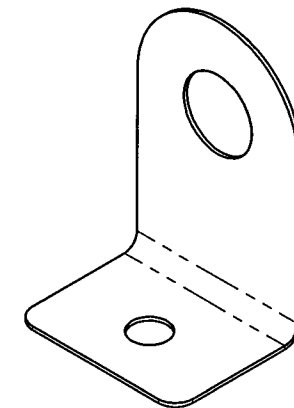
**RELEASED**  
2016-11-09  
BCW 16-668

**APPROVED**

B	UPDATE TO CURRENT STANDARD; D3171-1: 0.92 AND 1.74 REF WERE 0.90 REF AND 1.72 (MFG REQUEST/CAD ERROR); ADD D3171-3. REASON: PAR14-380.	MB	16.07.14
A	NEW ISSUE	DS	02.10.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ML	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D3171</b>	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	<b>ANGLE</b>	NTS
DATE	16.07.14	COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



**D3171-3 ANGLE**  
(MAKE FROM D3171-3F)



**D3171-3F**  
FLAT PATTERN

**D3171-3/-3F NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, ANNEALED, 0.025 THICK  
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240  
REF. DART SPEC. M304S24GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.02 lbs

RELEASED  
2016-11-09

APPROVED

DESIGN	DS	<b>DART AEROSPACE LTD</b>	
DRAWN	MB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D3171</b>	SHEET 2 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	<b>ANGLE</b>	NTS
DATE	16.07.14	<small>COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	